



## 550039 CRANKSHAFT PULSE SENSORS REPLACEMENT PROCEDURE



## INTRODUCTION

Shown below, you can find the procedure that you must follow to replace crankshaft pulse sensors 550039.

## INSTALLATION INSTRUCTION

Steps to follow:

- 1) Remove the defective sensor from the engine and throw it in the separate collection of waste.
- 2) Insert 303-507 plug
- 3) Rotate the crankshaft until the stop
- 4) Insert bolt M6x20
- 5) Fix the plastic tool on sensor 550039
- 6) Place the sensor in its seat and block the wheel
- 7) Fix the sensor with M6 screws at torque 6.5Nm
- 8) Remove plastic tools and throw it in the separate collection of waste
- 9) Remove the bolt M6x20
- 10) Remove the 303-507 plug